

Precision-AireTM Pneumatic Leveling Mounts (PLM)

PLM mounts provide low frequency vibration and shock control for surface plates, coordinate measuring machines, fans, air compressors, motor/generator sets, high-speed punch presses and more.

The Fabreeka PLM series pneumatic isolation mounts are low frequency vibration and shock isolators that provide both attenuation of disturbing vibration and equipment leveling.

For vibration control applications, the pneumatic (pressurized) portion of these mounts provides significant reduction of vibration amplitudes occurring at frequencies above 5 Hz, having a natural frequency as low as 3 Hz.

PLM isolation mounts will also continue to isolate with no pressure having a vertical natural frequency of approximately 10 Hz, isolating frequencies above 14 Hz.

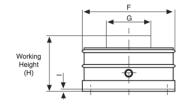
The vertical to horizontal natural frequency ratio is approximately 1:1 with a high degree of horizontal stability.

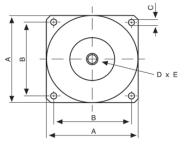
For shock or impact applications, the outer elastomeric wall construction provides a high deflection shock mount. A low natural frequency

(3 Hz) can be maintained by utilizing an external spacer to prevent a "bottom out" condition.









At left, an electro-dynamic shaker that produces a force range of 18,000 lbf (80 kN) to 50,000 lbf (222 kN). This test equipment is installed on PLM mounts to reduce the vibration created during testing.

PLM Mount Specifications

Model	A	В	C	D*	E E	F F	G	Н		Max Load
PLM 1	3.00 in 76 mm	2.38 in	0.28 in	0.375-16	0.47 in	2.88 in	1.00 in	2.50 in	0.125 in	100 lbs
		60.5 mm	6.9 mm	M10	12.0 mm	73 mm	25 mm	65 mm	3.2 mm	45 Kg
PLM 3	4.19 in 106 mm	3.50 in 89 mm	0.28 in 6.9 mm	0.500-13 M12	0.53 in 13.5 mm	4.14 in 105 mm	1.75 in 44 mm	2.45 in 65 mm	0.125 in 3.2 mm	300 lbs 136 Kg
PLM 6	5.12 in	4.25 in	0.29 in	0.500-13	0.53 in	4.99 in	2.13 in	3.50 in	0.125 in	600 lbs
	130 mm	108 mm	7.4 mm	M12	13.5 mm	127 mm	54 mm	90 mm	3.2 mm	272 Kg
PLM 12	6.88 in	6.00 in	0.29 in	0.500-13	0.53 in	6.74 in	3.00 in	3.50 in	0.125 in	1200 lbs
	175 mm	152 mm	7.4 mm	M12	13.5 mm	171 mm	76 mm	90 mm	3.2 mm	544.3 Kg
PLM 24	10.0 in	8.50 in	0.56 in	0.625-11	0.75 in	9.66 in	4.75 in	3.50 in	0.188 in	2400 lbs
	254 mm	216 mm	14.2 mm	M16	19.0 mm	245 mm	138 mm	90 mm	4.8 mm	1089 Kg
PLM 48	13.50 in	12.00 in	0.56 in	0.625-11	0.75 in	13.31 in	7.50 in	3.50 in	0.188 in	4800 lbs
	343 mm	305 mm	14.2 mm	M16	19.0 mm	338 mm	190 mm	90 mm	4.8 mm	2177 Kg
PLM 96	18.50 in	16.00 in	0.81 in	1.000-14	0.88 in	18.44 in	10.50 in	3.50 in	0.250 in	9600 lbs
	470 mm	406 mm	20.6 mm	M24	22.4 mm	468 mm	267 mm	90 mm	6.4 mm	4354 Kg
PLM 192	24.00 in 610 mm	20.00 in 508 mm	0.81 in 20.6 mm	1.000-14 M24	0.88 in 22.4 mm	24.00 in 610 mm	15.75 in 400 mm	3.50 in 90 mm	0.250 in 6.4 mm	19200 lbs 8709 Kg

*Metric threads available upon request. Verify actual dimensions with Fabreeka.

